



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G13831-3G-9
Job Sheet 186193



Part No: RBW6205G13831-3G-9

Job Qty: 3 ea

Part Name: Location Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G13831-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/12/18	0.00	0.00	Start Up Small Fab-3		
110	Small Fab	3 pcs		12/12/18	0.00	1.22	Small Fab-4		
120	QC	3 pcs		12/12/18	0.00	0.00	QC5		
130	Packaging	3 pcs		12/12/18	0.00	0.00	Packaging3-1		
140	QC21-SA	3 Ea		12/12/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

DEC 19 2018

GA098

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	1.2390 sf (.413 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	64	0

Part Specifications

Specifications could not be found.



Container No: S138476



Part: RBW6205G13831-3G-9

Job No: 186193

Serial No/Batch: S138476

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 12/18/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/12/18 2:54 PM dart.Lussier.Patrick

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0151	-9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD.	7/8/2015	RJC	JAG

3/16 ARIAL TEXT

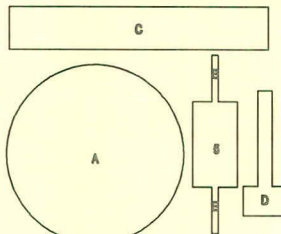
1/8 ARIAL ALL
OTHER TEXT

BLACK BACKGROUND WITH
WHITE LETTERS & LINES

4X R.25

RBW6205G13831-3G

ITEM	POS. PN	DESCRIPTION	QTY.
4	RBW6205G11331-3G	TOOL, SWASHPLATE FRICTION CHECKING	1
A	RBW6205G12731-3G	UPPER PLATED ASSY	1
B	RBW6205G13101-3G	LOWER PLATE	1
C	RBW6205G13231-3G	ARM ASSY.	1
D	RBW6205G13631-3G	SCREW ASSY.	1
E	640.00K-L	SPRING CATCH	2
5	HANDIFOR-20	DYNAMOMETER	1



LEVEL 1

LEVEL 2

14.00

4.25

.06

NOTE:
USE ADHESIVE TO GLUE -9 ONTO -7 RECESSED
CUTOUT.

(-9)
LOCATION PLACARD

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G13831-3G-9	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/31/2011
SHEET 6 OF 6	

